STEALTHGRIP
(1A30L035 Aerosol)

User Guide

FIRMFOOT®



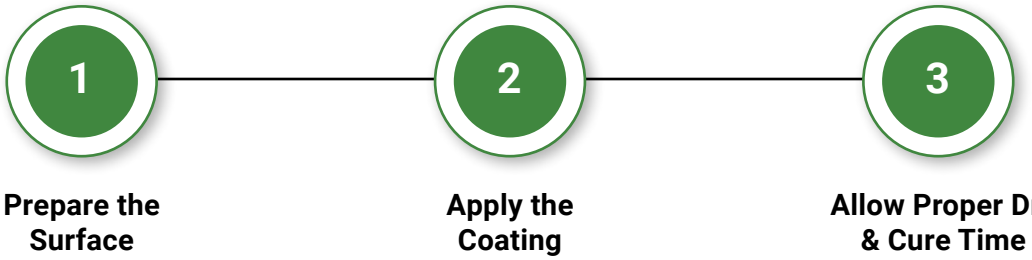
FORREST
Technical Coatings

FIRMfoot® StealthGrip is clear acrylic aerosol coatings designed to provide protective finishes with added traction for a variety of surfaces

- **StealthGrip (1A30L035)**: Fine grit for subtle, low-profile traction (ideal for bathtubs, showers, and barefoot environments)

This product is based on the same chemistry as Lucid Coat, with the only difference being a finer grit for subtle traction.

3 Basic Steps for Best Results



Following these steps in sequence will help ensure proper adhesion, a consistent clear finish, and the desired level of traction.

1 Surface Preparation (CRITICAL STEP)

Surface prep is critical for adhesion and durability.



General Requirements

- Surface must be **clean, dry, and free of contaminants**
- Remove all:
  - » Dirt, dust, grease, oil
  - » Soap residue (especially for bath/shower applications)

Recommended Prep Methods

- Solvent wipe (Xylene, Toluene, or lacquer thinner)
- Light sanding for smooth or glossy surfaces
- Thorough cleaning for high-use areas (bathrooms, floors)

Best Practices

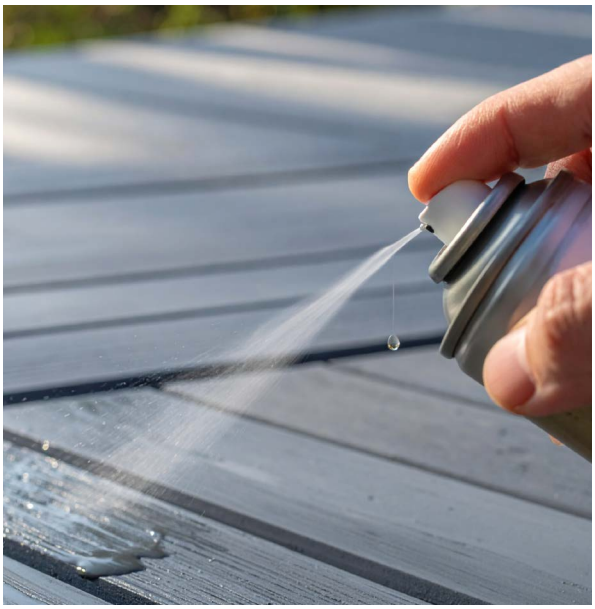
To ensure optimal adhesion and appearance, follow these additional guidelines.

- Use **clean white rags only** (avoid contamination)
- Do NOT use:
  - » Paint thinner / mineral spirits
  - » Residue-leaving cleaners

If prep is done incorrectly:

- Coating may peel or fail prematurely

2 Application Instructions



Once the surface is properly prepared and completely dry, you're ready to apply the coating. Proper setup and technique are key to achieving a clear, even finish with consistent traction.

Before You Spray

- Shake can vigorously for at least 1 minute after mixing ball rattles
- Shake occasionally during use
- Test spray on cardboard before starting

Application Conditions

Confirm that environmental conditions are within the recommended range.

- Temperature: 50°F – 90°F (ideal 65°F – 85°F)
- Humidity: 30% – 85%
- Apply in a well-ventilated area

How to Apply

Once the can is properly shaken and conditions are suitable, apply the coating as follows.

- Hold can 12–15 inches from surface
- Apply 2–3 light coats (do NOT apply heavy coat)
- First coat should be a light "mist" coat
- Allow 15–20 minutes between coats

Product-Specific Application Notes - StealthGrip (Fine Grit)

- Designed for **barefoot-friendly traction**
- Apply lighter, more controlled coats to maintain subtle texture
- Ideal where comfort and safety are both priorities

3 Dry Time

After application is complete, allow the coating to dry properly before use. Dry time will impact both clarity and traction performance.

- Dry to touch: **~30 minutes**
- Full performance develops as coating fully dries and sets



Use the following information for coverage planning, cleanup, and storage

Coverage

- Approximately **15–20 sq ft per can**

Clean-Up

- Clean overspray immediately with
  - » Xylene
  - » Acetone

Storage

- Store in a cool, dry, well-ventilated area
- Keep away from heat and ignition sources
- Shelf life: ~12 months (unopened)

Safety Information

Always follow proper safety precautions when using these products.

- FLAMMABLE – keep away from sparks, heat, and flame
- Use in well-ventilated areas
- Wear appropriate PPE
- Review SDS before use

Troubleshooting

If issues occur during application, use the guide below to identify common causes and corrective actions.

Runs or Drips

- Cause: Applying too heavy or spraying too close
- Fix: Apply lighter coats, maintain proper distance

Rough / Uneven Texture

- Cause: Spraying too far away (dry spray)
- Fix: Stay within 12–15 inch range

Poor Adhesion / Peeling

- Cause: Inadequate surface prep
- Fix: Clean thoroughly and reapply

Clogging or Spitting

- Cause: Insufficient shaking
- Fix: Shake longer and test spray

Pro Tips

For best results and a more controlled finish, keep the following tips in mind.

- These are clear coatings—surface prep will show through
- Less is more: build traction gradually with light coats
- Always test in a small area before full application
- Match product to use:
  - » StealthGrip = comfort + subtle safety



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