

### DESCRIPTION

This formula is a specially formulated silicone system developed from a proprietary blend of resins and pigments to provide service for high temperature applications.

### Product Benefits

- Good long-term performance at 800°F (427°C) while maintaining color, gloss and film integrity.
- Excellent UV resistance for outdoor use on aluminum or aluminized substrates.
- Designed to be more compatible and to reduce cross contamination with other coatings\*
- Thinner film builds

### SPECIFICATIONS

Cure Cycle [Substrate temperature]	15 minutes @ 400°F (204°C) 9 minutes @ 425°F (218°C) 6 minutes @ 450°F (232°C)
Specific Gravity	1.89 +/- 0.05
Theoretical coverage at 1 mil	102 ft. <sup>2</sup> / lb.
Film builds between	1.0 and 2.0 mils
Recommended at	1.5 mils
Theoretical coverage at recommended	68 ft. <sup>2</sup> / lb.

***Thicker film builds require longer bake time.***

### TYPICAL PROPERTIES

Gloss at 60° (ASTM D523)	8-12
Pencil Hardness (ASTM D3363)	>2H

### PERFORMANCE TESTING

Continuous testing for 24 hours at 800°F (427°C) shows this product holds gloss, color and physical integrity at this service temperature. Testing for 24 hours at 1000°F (538°C) indicates good performance with some gloss change at extended times at elevated temperatures.

### SURFACE PREPARATION

High temperature coatings require cleaner substrates to maintain a good bond between metal and coating. Abrasive media blast is an excellent method of surface preparation. Chemical pretreatments are effective, but must be rinsed to a clean surface with no dirt or cleaner residue. *Phosphate pretreatments have their own temperature limits that must be observed.* Contact your chemical pretreatment supplier. Also substrates have limits that must be observed.

### APPLICATION

This product should be applied with an electrostatic powder coat gun to room temperature substrate. Reduced voltages can improve coating film thickness uniformity.

### FINISHED PRODUCT HANDLING

The finished coated product is not as tough as standard powder coatings. Care must be exercised in handling and packing to ensure that finish is not damaged.

### PRECAUTIONS

Read and understand the MSDS before using. This product is more temperature sensitive than normal powders and should be used at temperatures below 77°F (25°C). This product is more susceptible to moisture than other powder products. Because of the electrostatic properties of this powder a fluidizing feed hopper with higher air flow must be used.

*\*We recommend testing for compatibility with other products that you use before purchasing.*

### STORAGE

This product should be stored at temperatures below 77°F (25°C) for up to 6 months. Under carefully controlled conditions, shelf life may be extended.

### LIMITATIONS

The technical data and suggestions for use in this product data sheet are currently correct to the best of our knowledge, but are subject to change without notice. Because application and conditions vary, and are beyond our control, we are not responsible for results obtained in using this product, even when used as suggested. The user should conduct tests to determine the suitability of the product for the intended use. Our liability for breach of warranty, strict liability in tort, negligence or otherwise is limited exclusively to replacement of the product or refund of its price. Under no circumstance are we liable for incidental and consequential damages.

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